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# **An Analysis of Water Management for a PEM Fuel Cell System in Automotive Drive Cycles**

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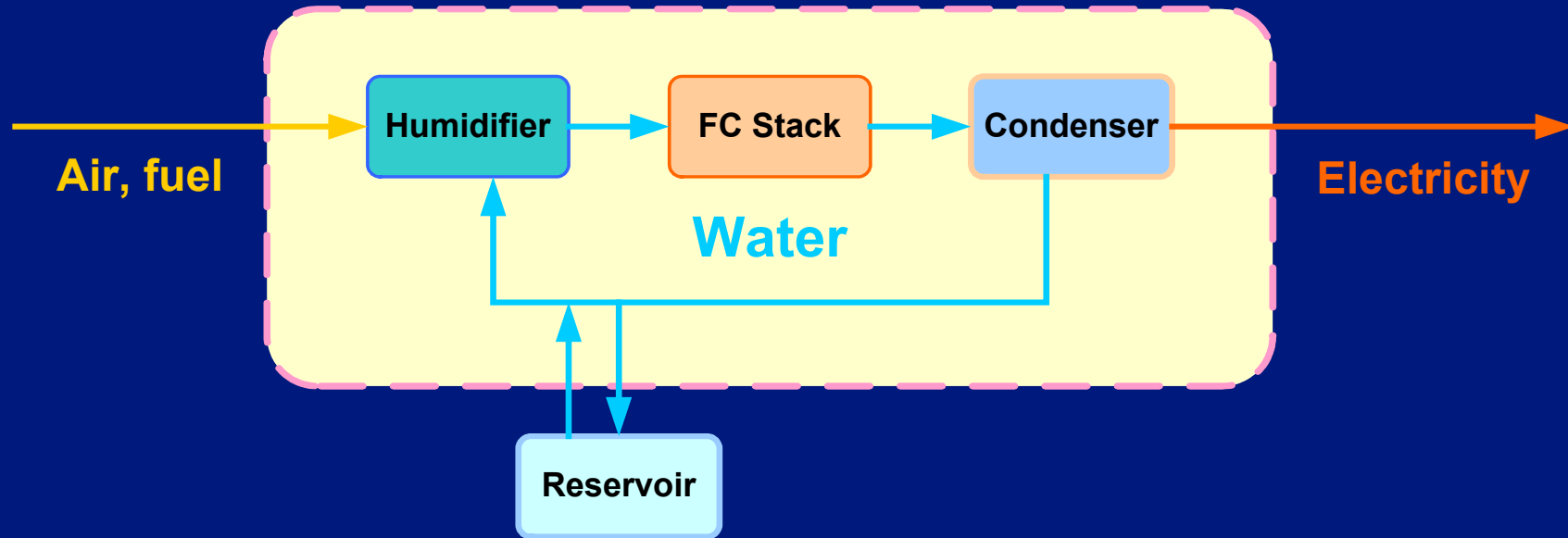
# Outline

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- Introduction
- Vehicle Specifications and Fuel Cell System Model Overview
- Results
- Conclusions



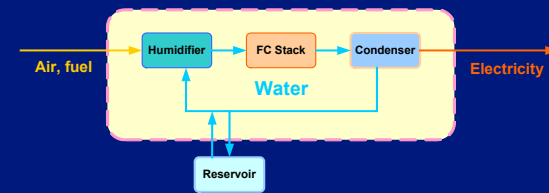
# Water Balance



- Neutral water balance:

$$\begin{array}{|c|} \hline \text{Water} \\ \text{needed for} \\ \text{humidification} \\ \hline \end{array} = \begin{array}{|c|} \hline \text{Water} \\ \text{produced} \\ \text{at the cathode} \\ \hline \end{array} + \begin{array}{|c|} \hline \text{Water} \\ \text{condensed out} \\ \text{of the exhaust} \\ \hline \end{array}$$

# Problem Statement



- Under no conditions have water deficiency



Condenser or water reservoir **size**  
needs to be large enough

for both **cold** and **hot** start conditions in drive cycles

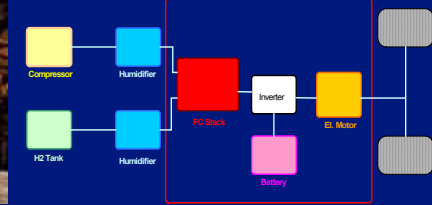
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In this study:

- System parameters
  - condenser size, rel. humidity requirements of the cathode inlet gas
- Vehicle parameters
  - cold and hot start, drive cycles



# Baseline Components

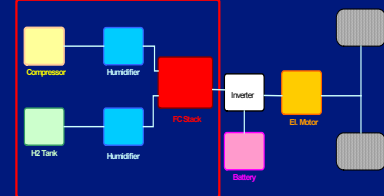


**Based on**  
**a mid-size SUV similar to Jeep Grand Cherokee**

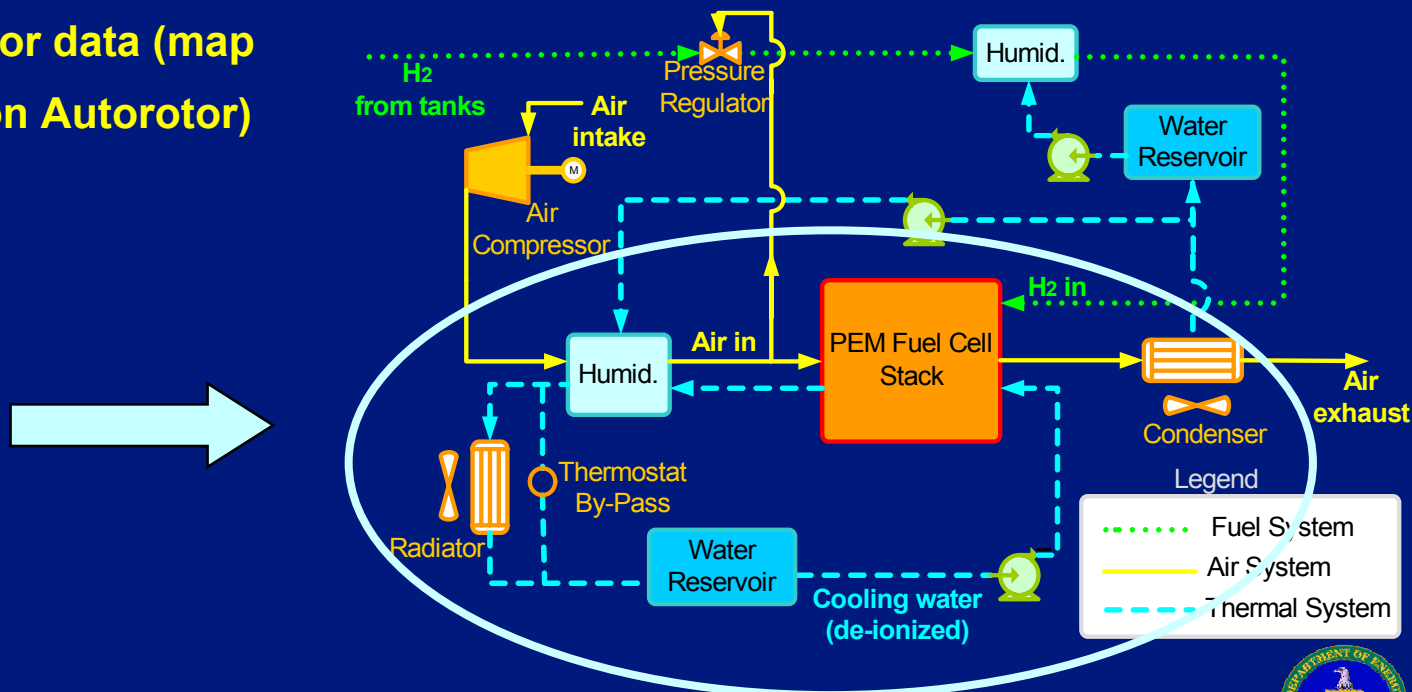
Component	Description
Fuel Converter	50 kW pressurized fuel cell system, Virginia Tech
Motor/Controller	117 kW AC induction motor developed by Virginia Power Technologies
Energy Storage System	12 Ah Li-ion battery pack



# Virginia Tech Fuel Cell System Model

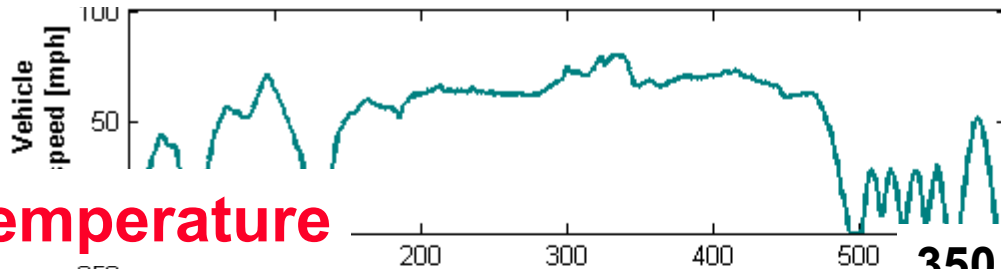


- Semi-empirical, transient
- Thermal model for ADVISOR to evaluate:
  - Hot & cold start vehicle fuel economy
  - Power limitations due to temperature
  - Water balance for reactant humidification
- Polarization curve based on Honeywell stack
- Compressor data (map from Opcon Autorotor)

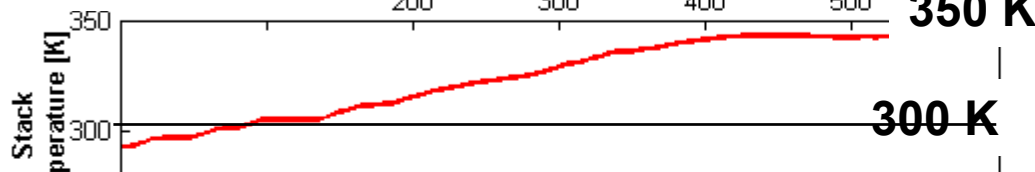


# Example of ADVISOR Output: US06, Cold Start & Small Condenser, 0.35 m<sup>2</sup>

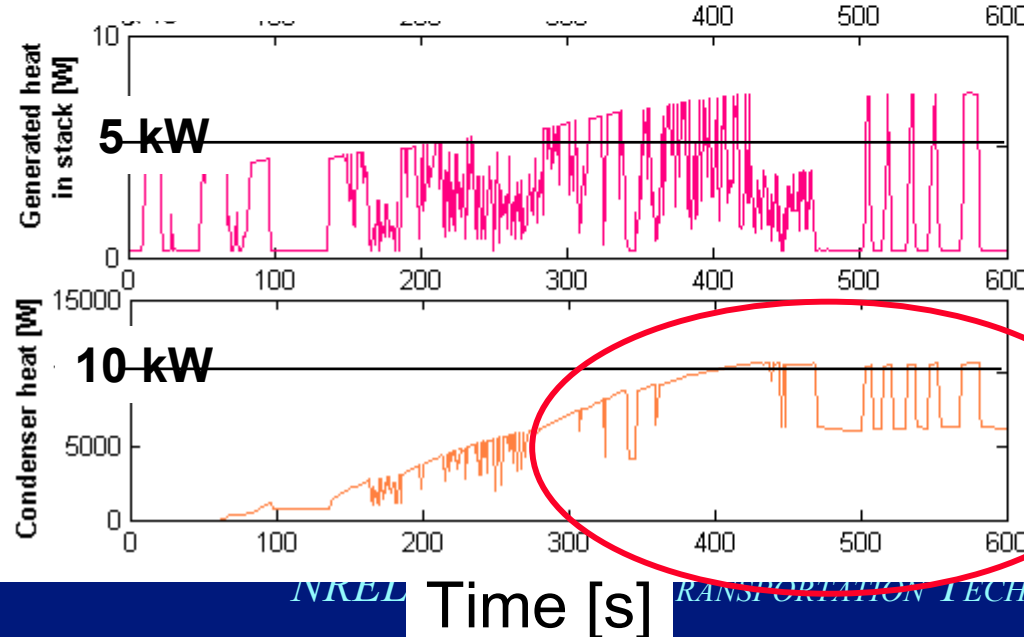
Vehicle speed



Stack temperature



Heat in stack & condenser



Results figure

Componer

fuel\_converter

plot control

Plot Variable (Select Axis

fc\_condensor\_heat\_?

# of plots 4

Fuel Economy (mpg)

1.9

Gasoline Equivalent

28.8

Distance (miles)

8

Emissions (grams/mile)

Standards

HC

CO

NOx

PM

0

0

0

0

Acceleration Test

0-60 mph n/a

Max. Accel. n/a

40-60 mph n/a

Distance in 5s (ft): n/a

0-85 mph n/a

Time in 0.25mi (s): n/a

Max. Speed (mph): n/a

Gradeability:

n/a %

Energy Use Figure

Output Check Plots

Compare Results With:

Sim Data

Test Data

Warnings/Messages

Zero DeltaSOC tolerance of 0.5% met.

Replay

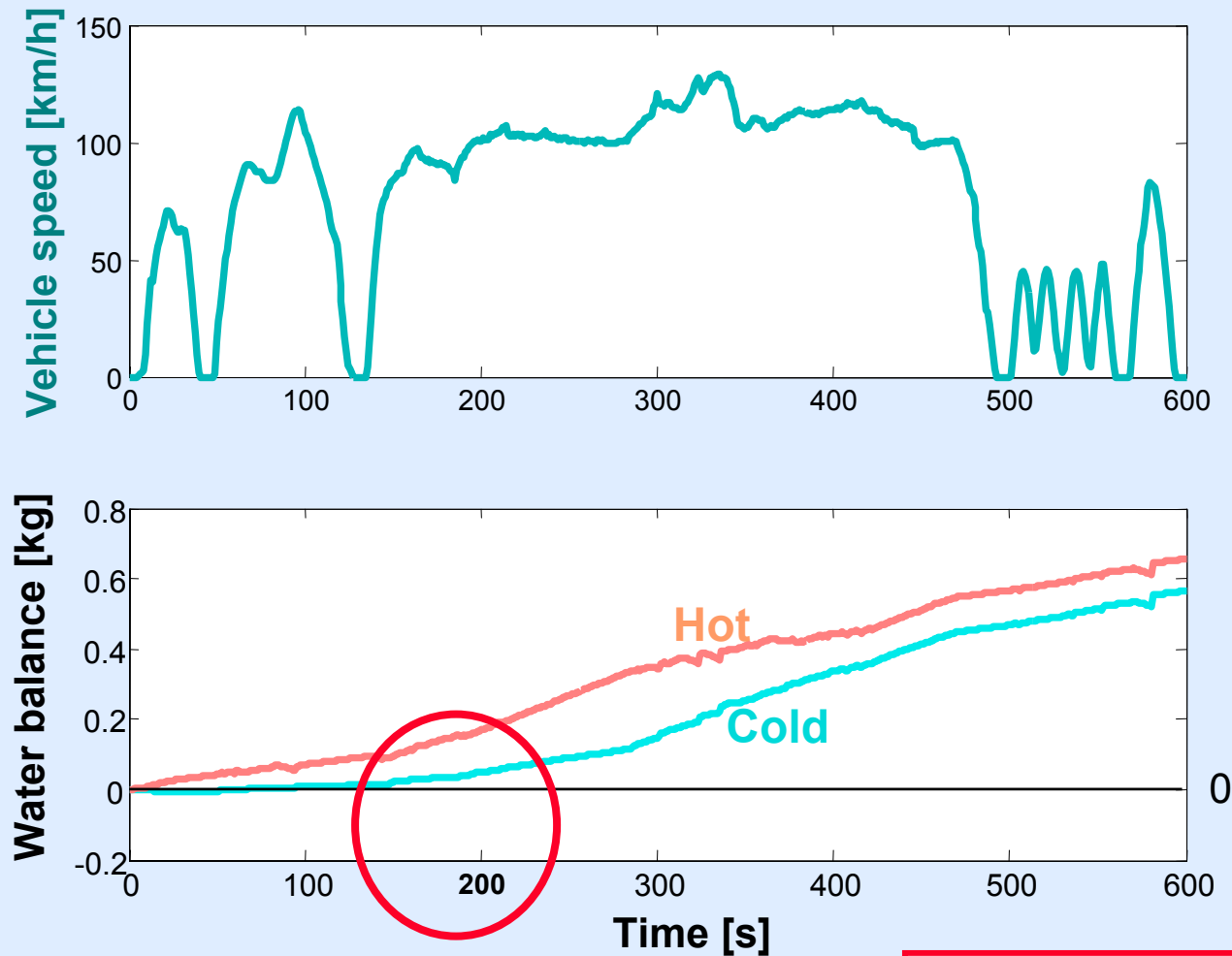
Back Two

Help

Back

Exit

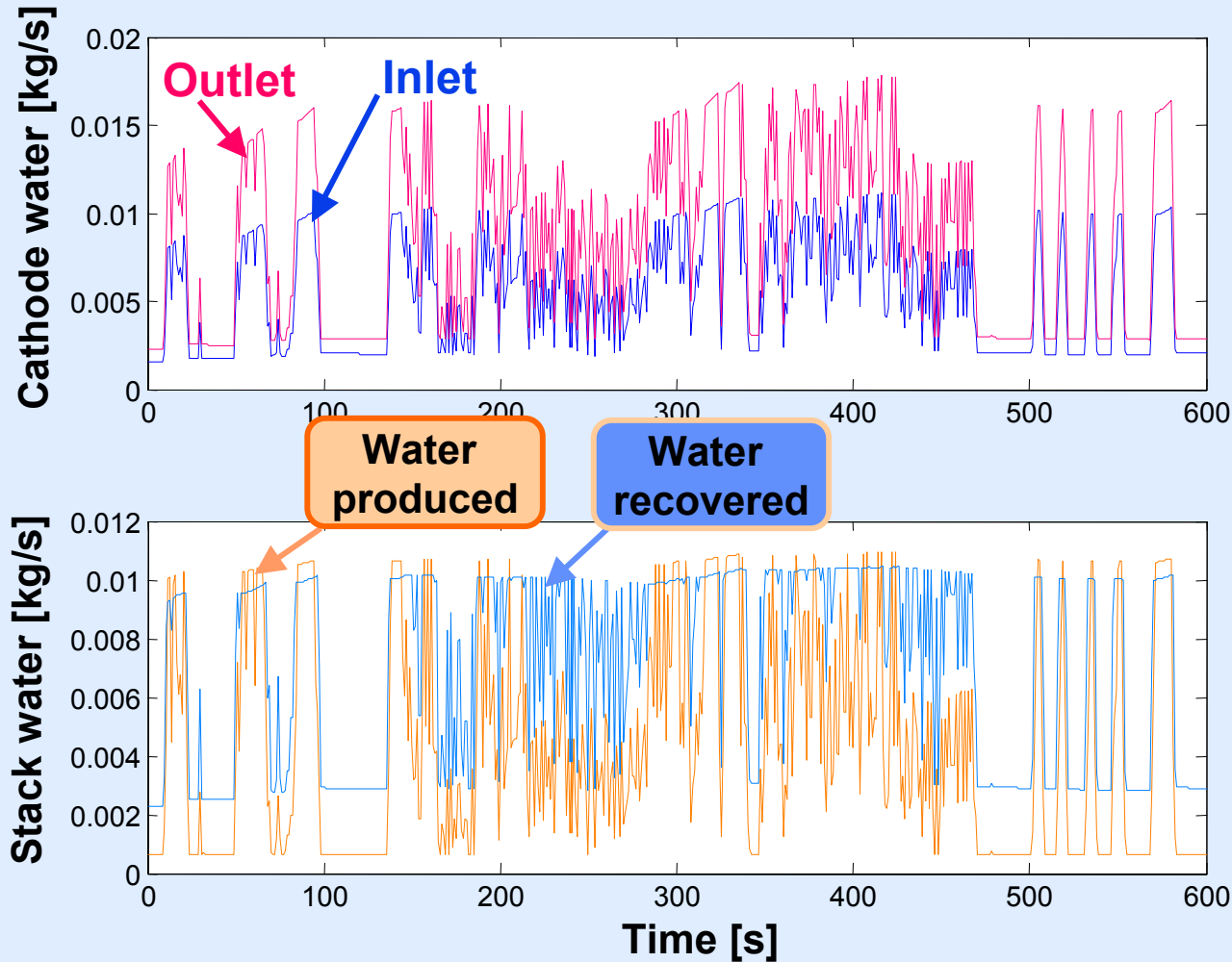
# The US06: Hot & Cold Start, Water Management



Cold start:  
positive WB after warm-up time



# The US06: Hot Start, Water Management



Water  
needed for  
humidification

=

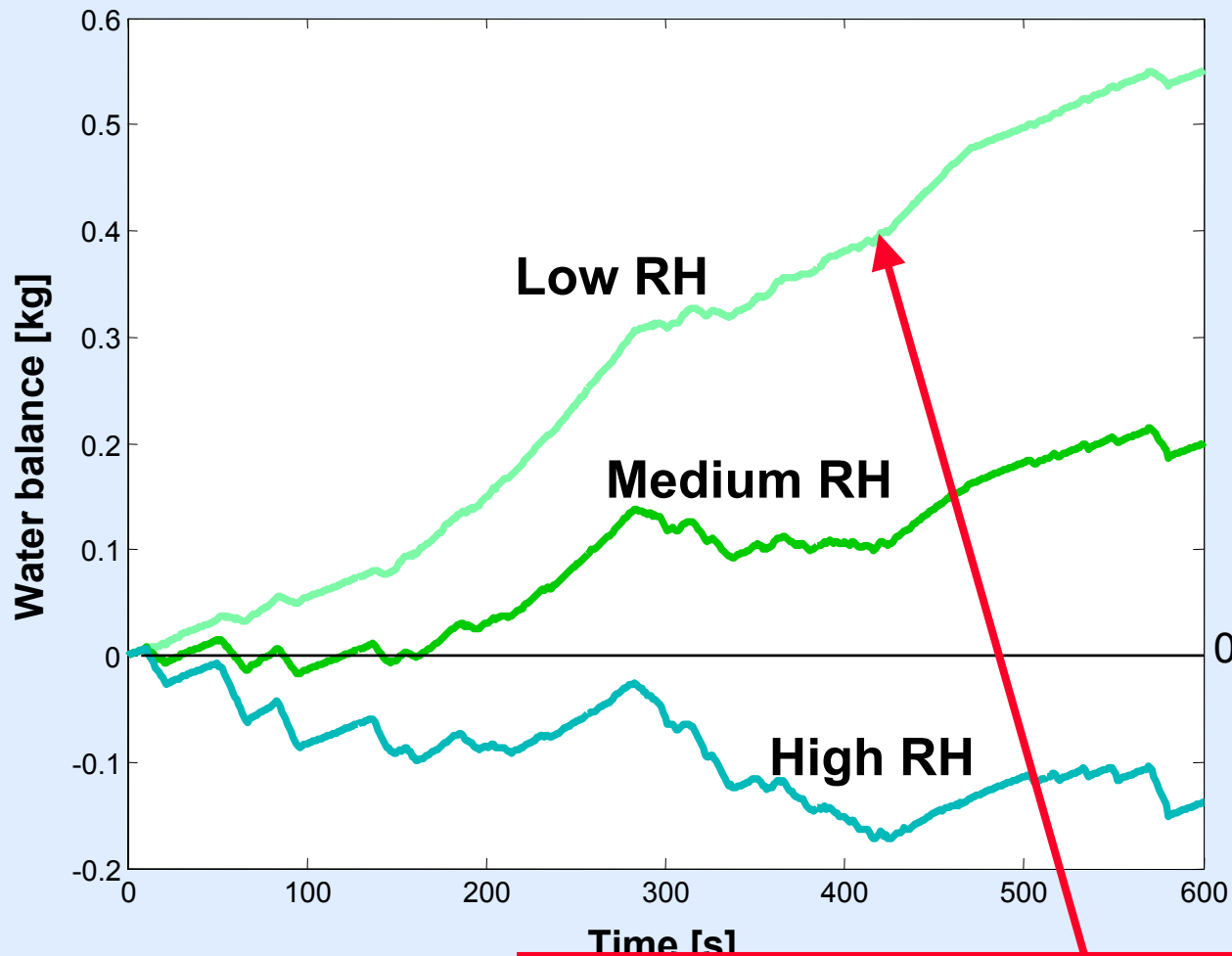
Water  
produced  
at the cathode

+

Water  
condensed out  
of the exhaust



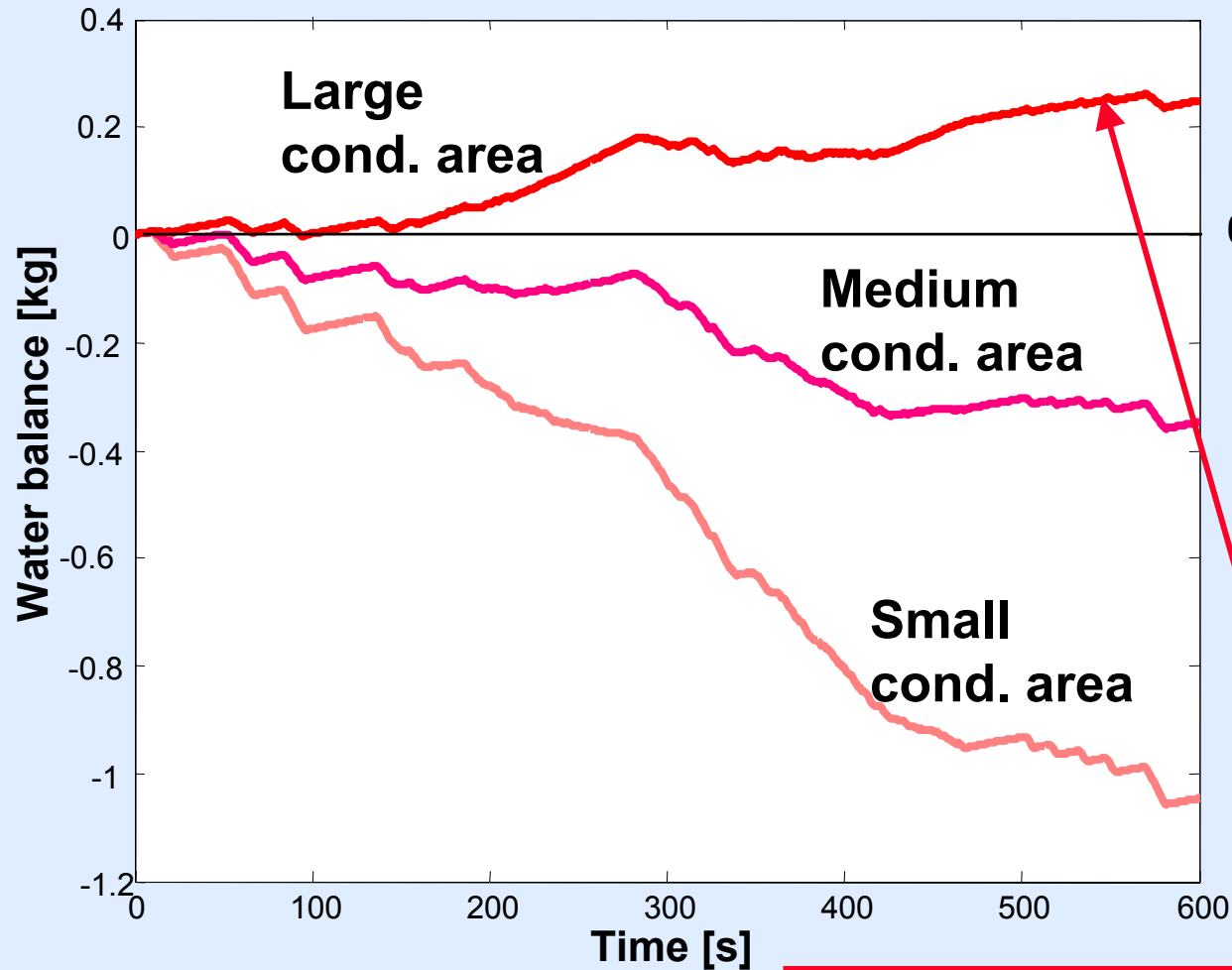
# Sensitivity to the Cathode Inlet Humidity Requirements



**US06**  
**Hot start**

Positive WB at low rel.humidity requirements,  
RH=30%

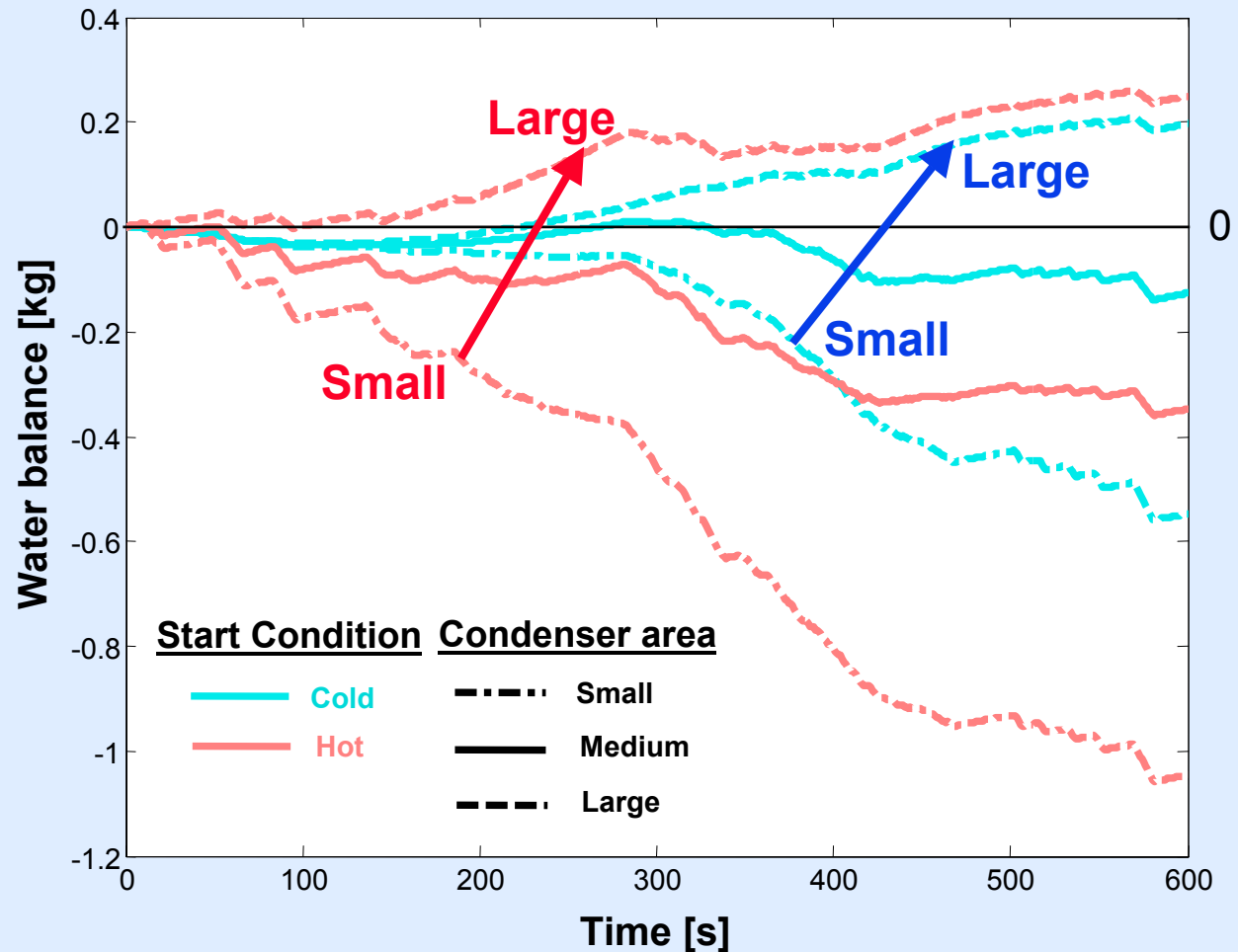
# Sensitivity to the Condenser Area



**US06**  
**Hot start**

Positive WB at large condenser area  
Acond, 0.65 m<sup>2</sup>

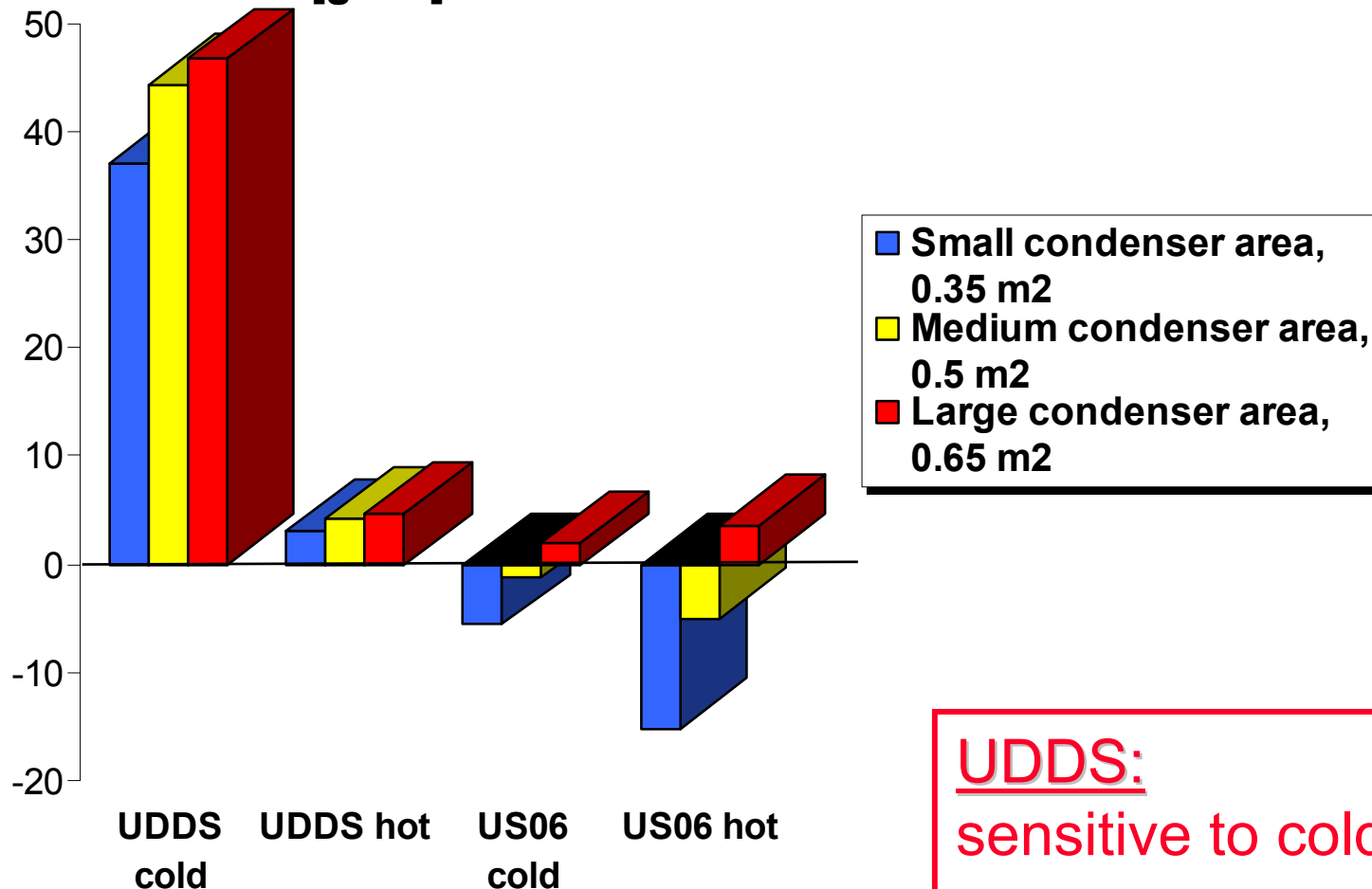
# The US06: Sensitivity of the Condenser Area for Cold & Hot Start



Better WB at  
low temperature operation

# Cold/Hot Start and Condenser Area Impact in UDDS and US06 Cycles

Water balance [g/km]



UDDS:

sensitive to cold/hot start

US06:

sensitive to size of condenser

# Conclusions

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- Demonstrated fuel cell hybrid vehicle simulation tool with thermal and transient properties
- Aggressive drive cycle
  - more sensitive to condenser area than cold/hot start
  - need a large condenser to ensure positive water balance for both cold and hot start conditions.
  - or, if a small condenser is used, a large water reservoir will be necessary.
- Urban drive cycle
  - more sensitive to cold/hot start than condenser area



# Conclusions cont'd

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- Important to look on the water balance during the **entire** cycle rather than the average value
  - the water balance may be occasionally negative but regain a positive balance by the end of the cycle.
- Low temperature operation may have a beneficial impact on the water balance.
- The water balance is favored by low relative humidity requirements of the cathode inlet gas.

